

Date: Thursday, 1/17/2008 3:31:42 PM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : STRIKER PLATE
Job Number : 36847	
Estimate Number : 10589	
P.O. Number :	Part Number : D2237
This Issue : 1/17/2008 S.O. No. :	Drawing Number : D2237 REVD1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : D1
Previous Run : 33888	Material :
Written By :	Due Date : 2/5/2008
Checked & Approved By :	Qty: ¹⁰⁵ / ₁₀₀ Um: Each
Comment : Est. C 02.05.11 Clarify IPP NG	
EST D 06.05.25 Waterjet EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S22GA	304/316 .032 Sheet
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Comment: Qty.: 0.0105 sf(s)/Unit Total : 1.0500 sf(s)

304/316 .032 Sheet

Batch: 106419 1B 8-1-22

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg D

Dwg Rev: D1 1B 8-1-22

Prog Rev: D1

2-Deburr if necessary

106 (1) SCRAP
08/01/22 105

105

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

1B 8-1-22

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/01/22

coaxial

105

5.0	SMALL FAB 1,	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Form as per drawing


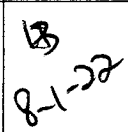
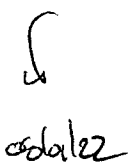
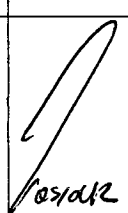
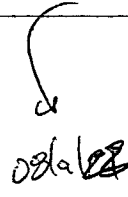
SB 08/02/25

105

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2237 PAR #: N/A Fault Category: Prod Fab. Ass. med & small NCR: Yes No DQA: D Date: 08/02/26
 QA: N/C Closed: Yes Date: 08/02/26

NCR: <u>36847</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/22	#	one part scrap. The part has a cut out caused by the water jet in one of the holes. RC. water jet still had pressure as it moved from one location to another		Scrap and Destroyed no Replace Qty (X1)	 8-1-22	 08/01/22		 08/01/22

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRIKER PLATE

Job Number: 36847

Part Number: D2237

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

08/12/25 105
Inspected per QSP0.9

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 24

8/12/25 50 (105)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

105
08/12/26

Job Completion



2008/2/25 105

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

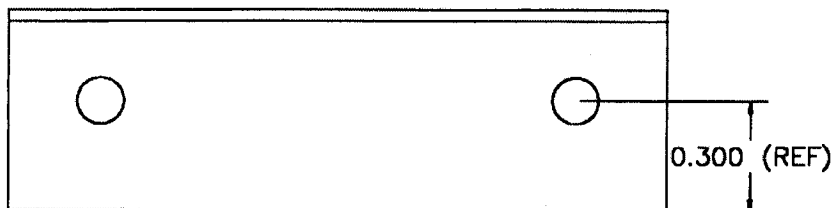
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

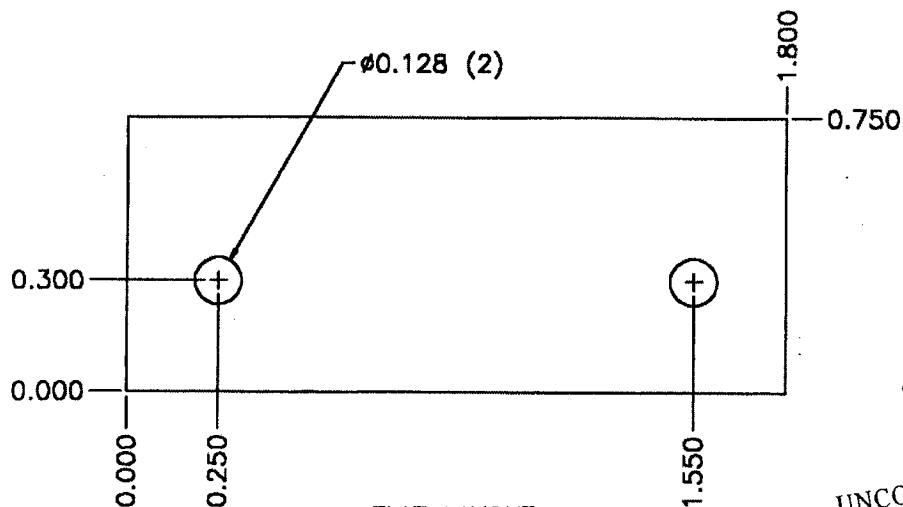
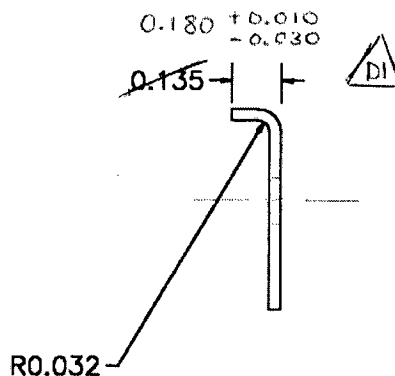


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2237	REV. D SHEET 1 OF 1
DATE 94:10:25	TITLE STRIKER PLATE		SCALE 2:1
DI 1 04.06.15		UPDATE DIMENSION	

RELEASED
97/12/17 DS



BEND DETAIL



FLAT LAYOUT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 36847

MATERIAL: 304/316 SS, 0.034 THICK

